

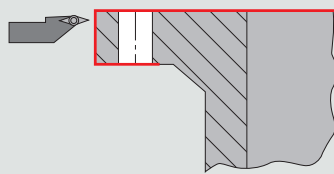
TDFI-2

Portable flange facers with internal or external clamping for on-site machining on flanges, valves, pumps, turbine housings and heat exchangers.

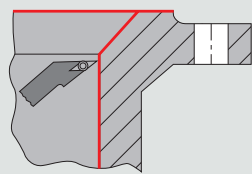
Drive: electric 230/120 V, 50/60 Hz or pneumatic 6-7 bar

Numerous machining options:

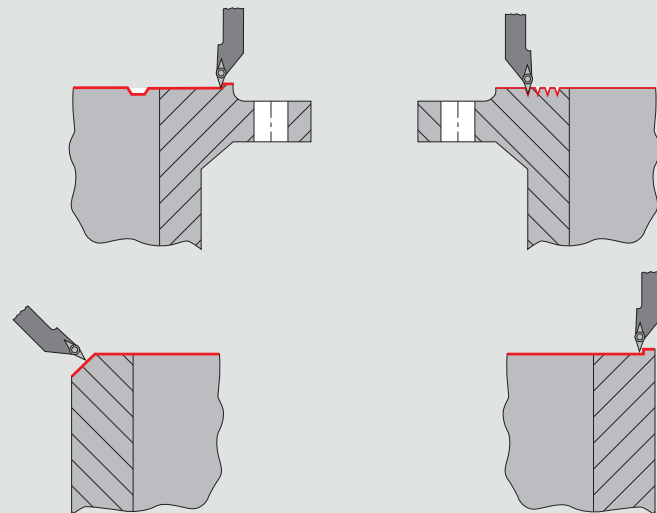
Only TDFI Series:



Only TDF Series:



TDFI Series & TDF Series:



## TDFI SERIES

- with internal clamping
- machining  $\varnothing$  150-2200 mm (5.9"-86.6")
- easier handling due to separate installation of clamping device and machine unit
- precision alignment of clamping device within a short time by means of simply designed adjusting system

Type	TDFI-1	TDFI-2	TDFI-3
Machining $\varnothing$	150-610 (5.9"-24")	400-1200 (15.8"-47.2")	760-2200 (29.9"-86.6")
Installation $\varnothing$	150-460 (5.9"-18.1")	400-1000 (15.8"-39.4")	760-2000 (29.9"-78.7")
Machine height	300 (12")	350 (14")	500 (20")
Axial stroke	20 (0.79")	30 (1.2")	50 (1.97")
Radial stroke	80 (3.15")	100 (3.94")	300 (11.8")
Radial feed mm / rev	0,1 / 0,5 (0.004"/0.02")	0,06 / 0,1 / 0,5 (0.002"/0.004"/0.02")	0,06-1 (0.002"-0.04")

All information in mm (inches)

